## The second secon PATENT SPECIFICATION



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PHOVISIONAL SPECIFICATION.

RECEIVED MEADWESTVACO CORPORATION

406,511

LAW DEPARTMENT SMYRNA, GA

## Improvements relating to Packing Cases for Bottled Goods.

I, Kennery James Marrow, of Bed- stoppers of the bottles, or the necks may 25 cliffe Lodge, Filton, in the County of Gloucester, of British Nationality, do hereby declare the nature of this inveng tion to be as follows:---

This invention relates to packing cases for the transport of boilled goods, and is applicable to cases constructed from any suitable material including plain or 10 corrugated cardboard, wood and metal. The shape or construction of the cass

is not a feature of the invention, which consists of a horizontal perforated pad or disphrague fitting tightly within any in form of case.

The ends and sides of the diaphragm may be scored to facilitate bending, and thereby may be slightly larger than the interior of the case for the purpose of 20 effecting side thrust—due to the arc of the curve in bending-when the diaphragm is subjected to stress, as by efforts to remove the diaphragm.

An important feature of the diaphragm 25 is the formation by punching or otherwise, of circular holes in the diaphraym, the said holes being arranged to register accurately with the positions of any number of bottle necks or stoppers when the 36 case is filled.

The said holes may be rendered expensive by the slotting of radial cuts which penetrate the disphragm around the circomference of the holes, so that the be pushed through the holes, when the diaphragm is forced into the case.

The segments formed by the said radial cuts about the holes, are contracted below the stoppers or the neck projections of the bottles, and provide a protection against unauthorised removal,

An alternative arrangement for securing the disphragm at the sides or ends where the disphragm is in close contact with the case, is effected by dishing up the borders of the displanges to the extent of one or two inches at right angles to the plane of the disphragm.

The said borders are arranged to butt against the edges of doubling strips which are common in such cases and are formed during construction.

This modification of the disphragm is etherwise arranged with a series of holes slotted with radial cuts for looking under the bottle stoppers as before described.

The solety pud or disphragm as described is not a constructive feature of the case, per se, and is readily arranged as a fitment for large, medium or small cases in a variety of shapes.

Circular or elliptical cases may be fitted with the pad or disphragor modified to suit the outline of the case, preserving the features of safety as before described. Dated this 3rd day of May, 1983.

RENNETH J. MARDON.

## COMPLETE SPECIFICATION.

## Improvements relating to Packing Cases for Bottled Goods.

I Krogern James Marrow, of Red-cliffe Lodge, Filton, in the County of Glausester, of British Nationality, do 70 hereby declars the nature of this invention and in what manner the same is to be performed, to be particularly described and ascertained in und by the following statement:-

This invention relates to packing cases for the transport of bottled goods, the cases being of wood, cardboard or other egitable material.

The improvement is not considered as

referring to the construction of the cum 80 itself, but opnores the method of securing the goods by means of detachable diaphragms atted in the upper side of the cases and rendered removable by flexing the said diaphragms.

A case of this nature has been described having an upper horder of double think-ness formed by turning down a broad edge of the case itself, and a permunent eardboard division having apertures fitted over the mecks of the buttles is secured below the ledge so formed.

According to that invention a packing case for bottled goods is permanently closed and the case has to be damaged to remove the contents which are accessible 5 only from the bottom of the case.

In my invention herein described, the opper edges of the cardboard case are creased and folded down inside as doubling strips, a form generally in use, and to the inverted ledge so provided is utilised to secure the removable diaphragms before mentioned.

The turned down borders of the case or doubling strips—may be substituted by 15 a separate batten of wood or other muterial suitably fastened to the case.

The disphragm or cover is holed with punched circular apertures to allow the disphragm to pass over the boille necks, and the said apertures may be rendered expansive by the elotting of radial cuts around the apertures to facilitate the forcing of the disphragm over a series of container necks litted with stoppers or make the apertures thus segmented, contract automatically below the stoppers, capsules or projecting rings upon the container necks as hereinafter shewn.

An alternative arrangement of the dia30 phraym or cover is effected by dishing up
the borders of the diaphraym to engage
with the inverted ledge formed by the
folded upper edges of the case before
described. In this modified form of the
disphraym, the punched holes are not
slotted as described for the plain diaphraym, and are arranged to fit lower
upon the shoulders of the bottles as
shewn bereignfter in detail.

• Having reference to the accompanying drawings—

Fig. I is a general isometric view of a cardboard case as described.

Fig. 2 is a cross section of a case showing the modified diaphragm or cover.

Fig. 3 is a plan of the case as at Fig. 1. Fig. 4 is a part section of the upper side of the case shewn in plan, Fig. 3. Fig. 5 is a similar part section of the

50 upper side of the case shewn in Fig. 2.
Referring to Fig. 1, the shell of the case 1 is turned over at 2, the strip 2<sup>t</sup> being doubled inside the case and riveted, or a separate doubling strip may be

35 secured in the same position by suitable fasteners.

The strip 2' forms an inverted ledge at 3, below which the rectangular diaphragm or cover 4 is tightly fitted. The diagonal phragm is accured in place by flexing it and forcing it into the top of the case until it angages beneath the ledge. The diaphragm is removed in the same way, providing access to the goods without 65 damage to the case.

The displarage has holes punched as at 5, through which the necks of the bottle containers project, the containers being held in position also by calls formed by intersecting partitions 5 shewn by dotted lines. Slots or outs 7 are formed around the holes to facilitate the passage of the displarage over the bottle stoppers as further shown in detail.

The case when of cardboard is riveled as at 8, and may be reinforced at the corners 9 with canvas or other fabric.

Openings 10 are provided in the ends

of the case for convenience in handling.
When the case is made of wood, screws, nails or other fusteners are used, and the borders 2 are fitted as separate buttens below which the disphragm 4 is figury held.

Fig. 2 is a cross section of a case fitted with the modified dished diaphragm 11, which is shewn fitted below the folded border 2!. The holes 5 are of larger disputer than the slatted holes shewn in Fig. 1, and are arranged to fit tightly against the shoulder of the bottle or container 12, as at 14.

The disphragm resis upon the intersecting partitions 6 which form separate

cells for the bottles.

Fig. 3 is a plan of the case shewn in Fig. 1. The disphragm 4 is in position below the turned over border 2. The bottle stoppers or capsules 13 project above the holes 5. The slotted cuts 7 100 form segments 7 which are raised up under the capsule, or under a projection formed upon the bottle neck when the holes are forced over the bottle. The divisions 6 indicate the partitioned cells 10% below the disphragm.

Fig. 4 is a part cross section of the upper side of the case shewn in Fig. 3, and shows in greater detail the turned down border 2, 2. The disphragm or 110 cover 4 is tightly fitted below the ledge 3, and when the holes 5 are forced over the bottles, the cuts 7 permit the segments 7 to be lifted below the capsule or the enlarged bottle neck 13.

Fig. 5 is a part cross section of the upper side of the case indicated at Fig. 2 in which the alternative form of the diaphragm 11 is dished up to fit against the ledge 3 when fitted into position. The 126 hole 5 is of larger diameter to allow the displacement to rest on the shoulders of the bettle at 14.

The disphragm is flaxed to facilitate fitting in position below the doubling 12% strips, and is expanded below the said strips as at 3, to form a light cover.

It is known that cardboard cases have been constructed for safety and protection, but the invention herein described 130

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struction and to cases of various shapes other than the usual rectangular case.

Having now particularly described and B ascertained the nature of my said invention, and in what manner the same is to be performed, I declare that what I claim is:-

1. A packing case for boilled goods per-10 manently closed at the bottom and with an upper edge of double thickness formed either by folding down and securing the edge of the case, or by securing battens on the inside around the mouth of the 15 case, in which a flexible removable dia-phragm is fitted into the upper part of the case to engage beneath the lower edge of the inner fold or the hatten, the betile

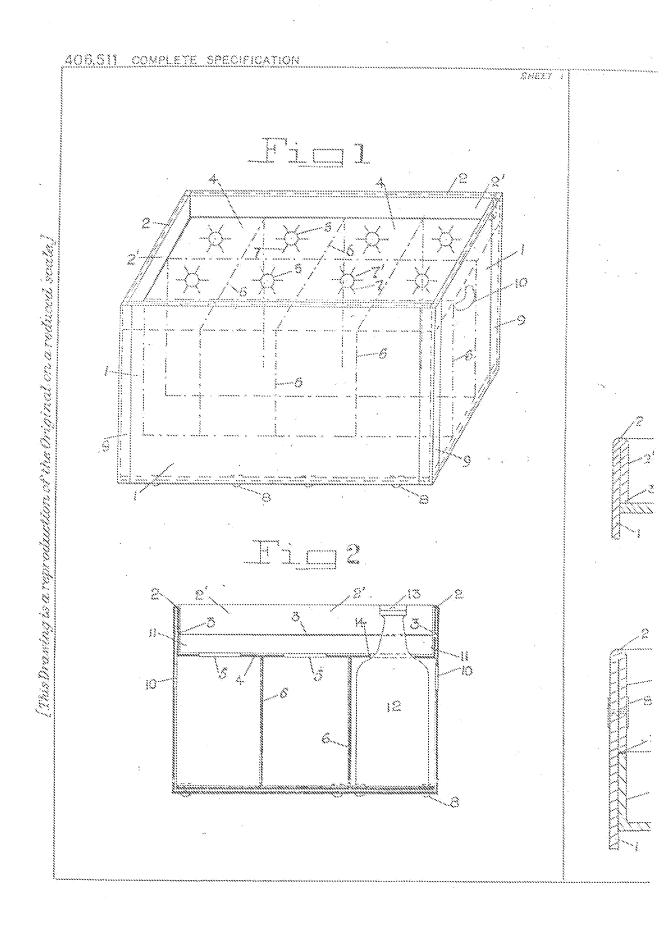
is applicable to cases of ordinary con-necks passing through apertures in the said diaphragm which is of such nature that it may be flexed for removal so that

2. A packing case for bottled goods as claimed in Claim 1, in which the dia-phragm is modified by having its border dished up to engage with the lower edge of the fold or the botten.

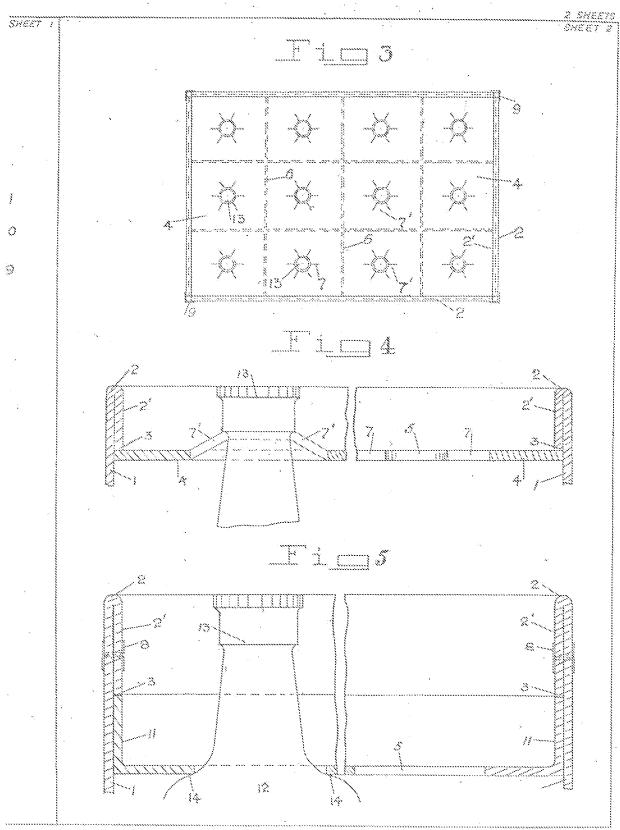
3. A packing case for bottled goods as claimed in Claims 1 and 2, in which the holes in the disphragm are radially slotted to form augments which hold the bottle necks when forced over the bottles substantially as shewn.

Dated this 13th day of June, 1983. KENNETH J. MARDON.

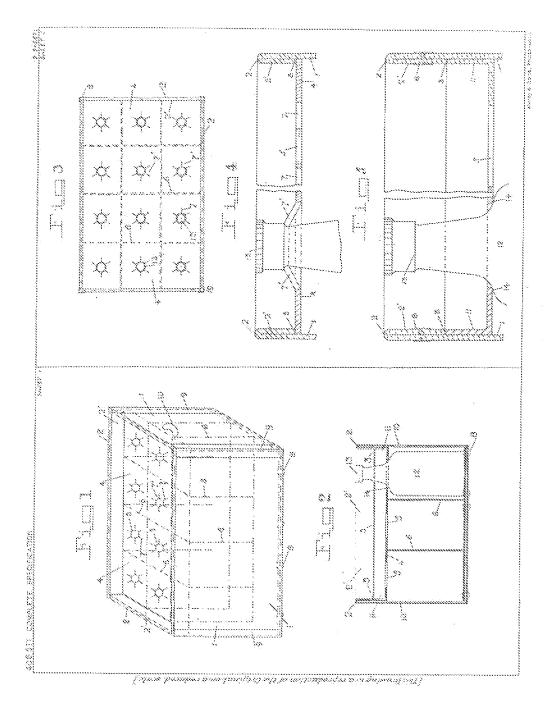
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